

PRODUCT OVERVIEW



LMI 4000 Series Melt Flow Indexers



Series LMI 4000

Models

D4001

- Method "A"
- 5-program memory

D4002

- Methods "A" and "B"
- 20-program memory

D4003

- Methods "A" and "B"
- 60-program memory
- Advanced statistical analysis

D4004

- All features of model D4003
- PC communications capability

- Digital display of flow rate

- Mini-printer output (optional)

- IV correlation of PET
- Standard printer output

- MIWORKS software for Windows™

All LMI 4000 models include complete tool kits for cleaning and operating.



Dynisco is the leading supplier of components and peripheral process equipment for the plastics industries. Your partner in polymer processing for pressure and temperature measurements, as well as melt index and viscosity measurements for both lab and online. Dynisco specializes in optimizing the extrusion process with gear pumps, screen changers, sophisticated controls, pelletizers and cleaning ovens.

Quality Product Begins with Quality Material

For over 25 years the Dynisco Polymer Test has taken a leading role in working with the polymer processing industry to develop advanced polymer melt testing instrumentation for quality control and research applications. This extensive experience, combined with advances in electronics technology, has resulted in the new LMI 4000 melt flow indexers.

Four melt flow indexer models are offered in the advanced Dynisco Polymer Test LMI 4000 series, each with features designed to meet specific application requirements:

- Advanced microprocessor design
- Performance that meets international standards
- Stackable weight options that are both user and ASTM D1238 standards friendly

- Self-diagnostics capability
- Comprehensive statistical capability
- Simple push-button RTD calibration
- Smart keys for easy programming
- Bright, 4-line by 20-character vacuum fluorescent display
- Windows™ software for test database and analysis

Customers benefit from the company's applications expertise with services such as custom designed tests and material evaluation for process troubleshooting. Dynisco Polymer Test offers a wide range of polymer test equipment and technologies in addition to melt index monitoring, including laboratory analysis, compositional analysis and online rheology.



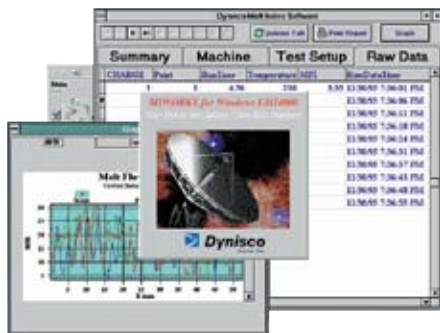
Display and Programming Made Easy

- A 4-line by 20-character vacuum fluorescent display allows users to read detailed information about test conditions.
- For international use, the display operates in English, German, French, Spanish and Czech.
- Smart keys located directly under the display allow operators to quickly program the LMI 4000 by accessing menus of the most common test conditions.
- For special tests, custom programs can be entered using the membrane keypad, with models D4003 and D4004 able to recall up to 60 sets of test conditions from memory.



Maximum Accuracy for Method "B" Tests

- The digital encoder option, D4059, is the most accurate method available to measure piston displacement and rate of descent during test method "B."
- Accurate to within 0.025mm over the full 25.4mm test travel length.
- Allows up to fifteen discrete melt index values to be collected per test, with each discrete melt index value reported or the average melt index.
- Available on D4002, D4003 and D4004 models.
- In addition, the LMI 4000 with D4059 can monitor the piston's rate of descent and automatically select the correct flag length for that test.



Windows™ Software Enhances Database

- Operating in the popular Windows™ environment on standard personal computers, Dynisco Polymer Test's MIWORKS for Windows™ acts as a melt index test database.
- The software downloads test parameters directly to the melt indexer and enables control charts to be created and data exported to spreadsheets.
- Up to eight model D4004 units can be connected to a single personal computer when using the optional multiplexing system.
- MIWORKS for Windows™ software is provided with each model D4004 melt indexer.

Comprehensive Reporting Capabilities

- By simply connecting model D4003 or D4004 to a standard printer, comprehensive reports about the melt index test are quickly generated by the instrument's internal computer.
- Intrinsic Viscosity of PET correlation values are reported with Models D4003 and D4004. In addition to information about test conditions, values for melt index, shear stress, viscosity and apparent melt density are reported.
- The LMI 4000 calculates the average, standard deviation and coefficient of variance for both the melt index and viscosity values when performing multiple tests of the same material.



Options for Special Test Requirements

- Pneumatic or electric weight lowering and raising systems are offered for use with heavy loads or for more automatic operation of the melt index test.
- The lifts allow flow rate ratio and other multiple load tests to be conducted safely, and is available on all models except the basic D4001.
- Lift weights are an innovative design that “stack” for improved ergonomics, to meet all ASTM D1238 melt conditions, and to allow for weight interchangeability.
- An alloy barrel is available for testing PVC and other corrosive materials.
- For installations performing frequent melt index tests or where hard-to-clean engineering polymers are being tested, the optional high-speed barrel bore power cleaning kit is a must.
- An automatic cut-off device can improve precision of method “A” tests.
- Available on all models, the auto cutoff device can be programmed to make cuts at fixed intervals after “melt time” is completed.

Series 4000 Specifications

Standards	meets or exceeds ASTM D1238, D3364, ISO 1133, BS2782, DIN 53735, JIS K7210
Ambient temperature	20°C
Operating temperature	ambient to 425°C
Temperature control	±0.1°C
Temperature sensor	4-wire RTD
Timer accuracy	0.001 second
Digital encoder	
displacement accuracy	±0.025mm over 25.4mm
Weights	stainless steel, ±0.5%
Display	4-line by 20-character vacuum fluorescent
Keypad	membrane type
Parallel port	Epson/IBM compatible
Serial port	RS232
Overall dimensions	300mm W x 350mm D x 570mm H
Net weight	15kg
Shipping weight	21kg
Electrical	120/60Hz or 230Vac/50Hz ±10%
Power consumption	400W max, 60W typical at setpoint

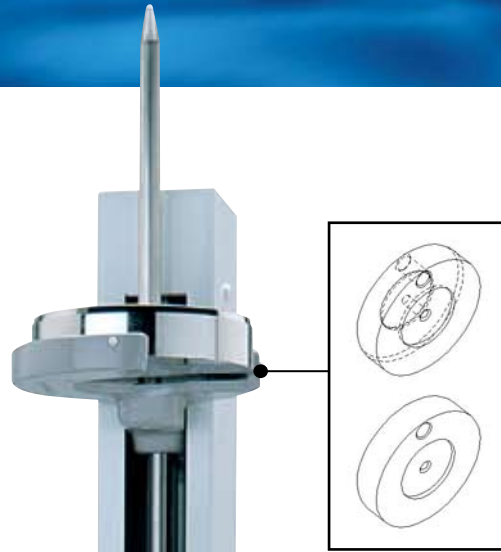
Ordering Information

Option	No. Description
D4056	Pneumatic weight raising and lowering system
D4156	Electric weight raising and lowering system
D4059	Digital encoder (not available on model number D4001)
D4057	Alloy barrel and piston tip for testing corrosive materials
4050P	Mini-printer for model number D4002
D4058	Mini-lift system
D4160	Automatic cutoff option
8052-97K	Barrel bore power cleaning kit – 110V
8052-97KE	Barrel bore power cleaning kit – 230V
0051-83	High flow plug

To order, specify the required model, part and option numbers. Example: D4003-D4056, D4059. Contact customer service for various weight options.

Advanced Electronics – Superior Analysis

The Dynisco Polymer Test LMI 4000 is the first melt flow indexer to utilize a powerful 32-bit microprocessor to control test parameters as well as provide self-diagnostics and digital calibrations. Since temperature control is such a critical component of the test, the on-board computer regulates and displays temperatures to 0.1°C using a unique PID control algorithm.



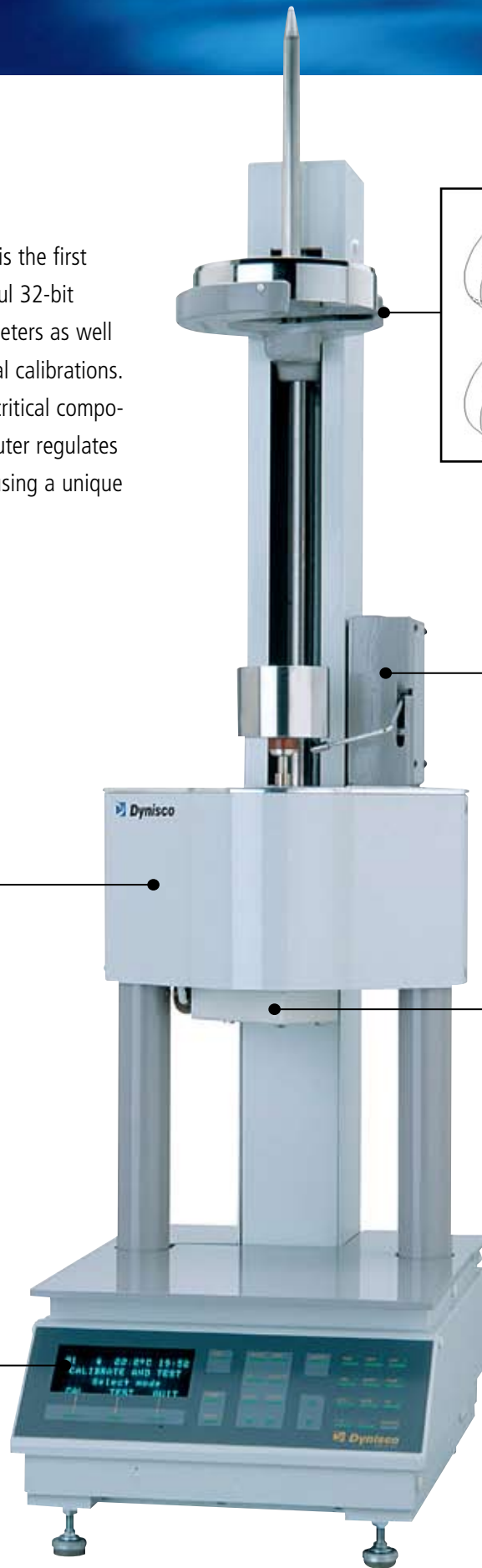
Weight raising and lowering system
Electric or pneumatic drive available

Optional digital encoder for precise piston displacement measurement

Precision-heated barrel

Optional automatic cutoff device

Highly visible 4-line vacuum fluorescent display





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